



# LT-01 Leak Tester

## Application

Testing the integrity of package seals helps ensure that the packaging provides the required product protection. Sustainable packaging alternatives, lower-cost packaging, and variations in production line sealing parameters are frequently assessed with seal integrity tests. Maintaining the reliability of package seals is critical for product quality and safety.

## Various Ways of Leak Test

ASTM Norm	Method	Used For	Our Solution
D3078	Bubble Emission	MAP, gas filled, liquid filled, etc	LT-01, T-02, LT-03
D4991	Bubble Emission	Empty Rigid Containers	LT-01, LT-02, LT-03 modified
F2096	Pressurization	Gross Leaks	GLT-01
F2338	Vacuum Decay	Flexible pack, rigid containers	MLT-01
F2054/F1140	Pressure Decay	Flexible, rigid, tube, etc	LSST-01

## Test Description

A sample is placed into a chamber filled with water. The chamber is then covered with a lid and sealed securely. The gas switch is manually opened, allowing compressed air to flow through the venturi tube, creating a vacuum inlet that is connected to the chamber. A gas regulator can adjust the level of vacuum, creating a vacuum environment for the sample. The pressure difference between the inside and outside of the sample will cause any headspace gas to escape in case of a leak. The presence of a leak is indicated by a stream of bubbles coming from the area of the leak.



## Technical Features

LT-01 leak tester is the manual model developed. It's an economical, strong and durable model.

☛ To achieve stable vacuum and considering the fact that compressed air is easier to obtain at user's facility, we use Venturi tube for a high level of vacuum up to -90KPa.

☛ A strong and transparent chamber provided, which is the same type as the chamber equipped to our automatic models; Different sizes and shapes could be customized.

☛ It could be modified to work with vacuum pump, to achieve higher vacuum (for ASTM D4991)

## Main Parameters

Test Range	0~-90 KPa
Chamber	Acrylic cylinder shape
Test Space	Φ270*H210mm (Inside Usable)
Compressed Air	0.7MPa (Prepared by user)
Electricity	Not Needed



## Available Chambers

Cylinder shape of required height and diameter, such as φ270, φ364, φ464mm, etc. Cuboid shape with different LWH.

## Similar Models

LT-02 Leak tester (automatic)  
LT-03 Leak tester (automatic)  
LSST-01 Leak and Seal Strength Tester



Long&Large Diameter Chamber



Cuboid Chamber

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